

# AMERICAN TORUSEAL® FLANGE GASKET

SIZES 2"- 64", NOMINAL 1/8" THICKNESS FULL FACE RUBBER GASKET



Clean flange faces and faced pipe ends thoroughly prior to installation. Do not use joint or gasket compounds with Toruseal® gaskets (assemble joints dry).

\*Pressure rating designated is maximum water working pressure and is based on the maximum rating of C110, C115 or C153 flanges. AMERICAN Toruseal® gaskets meet the description of "specially designed gaskets" shown in the appendices of AWWA C110, C111, and C115, and "special gaskets" shown in the body of AWWA C111.

\*\*Bolt torque applicable only to joints with Toruseal® gaskets.

† The 64" Toruseal® gasket contains an additional torus to accommodate bolting a 64" C115 or C153 flange to a standard 66" flange.

AMERICAN Toruseal® gaskets are normally black and furnished of SBR rubber per ANSI/AWWA C111/A21.11. This rubber compound is NSF 61 certified for contact with potable water and is otherwise physically superior to red rubber sometimes used with flanged joints. Other types of rubber are available on special order.

- Positive sealing for ductile iron flanged piping.
- Full Face design - assures ready field assembly and precise placement. Superior to conventional full face or ring gaskets.
- Ideal for general purpose use, also rigorous uses such as long-span installations.
- Rated for 350 psi water working pressure, 250 psi for 30" and larger.
- Available in SBR, EPDM, Nitrile, Neoprene, and FKM.
- SBR, EPDM, Nitrile and FKM certified to ANSI/NSF-61
- Meets ANSI/AWWA C111/A21.11
- Holes to match ANSI A21.10, A21.15 and B16.1 Class 125 flange drilling.
- For use with standard flange bolts.



## APPROXIMATE BOLT TORQUE AND WEIGHT

Pipe Size (in.)	Pressure Rating* (psi)	Gasket Weight (lbs.)	Aprox. Bolt Torque** (ft-lbs.)
2	350	0.2	100
3	350	0.2	100
4	350	0.3	100
6	350	0.4	150
8	350	0.5	150
10	350	0.8	200
12	350	1.0	200
14	350	1.1	250
16	350	1.3	250
18	350	1.3	300
20	350	1.5	300
24	350	1.8	400
30	250	2.4	400
36	250	2.7	500
42	250	4.6	500
48	250	5.8	500
54	250	6.8	600
60	250	8.0	600
64†	250	12.5	600



Specification Rubber Products, Inc.

P.O. Box 568 • Alabaster, AL 35007 • 205-663-2521 or 800-633-3415  
specrubber@specrubber.com • www.specrubber.com